

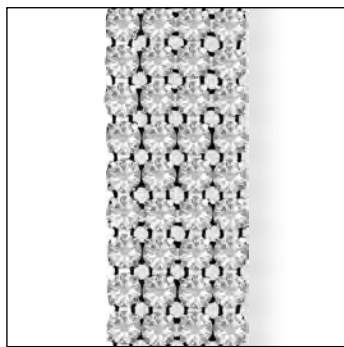
15

METAL TRIMMINGS

Metal Trimmings are forward-integrated metal products. They can be sewn by hand or machine and mechanically applied onto different fabrics, leather, or other materials. Metal Trimmings are bestsellers in our textile, footwear, and accessory segments and offer a wide range of application possibilities.

ARTICLE EXPLANATION

55 000



R	001-024
SS	SS 20
M	05 M 100%

55 000	R	SS	M	100%
Article number	Number of rows	Stone size	Minimum order quantity in meters (M)	% of actual size
	This article is available from 1 to 24 rows.			

ORDERING EXAMPLE & PRODUCT VARIETY EXPLANATION

55 000	004	012	082	001
Article number	3-digit code for number of rows	Color of thread (without net-edge, on 1 side/2 sides): 012 Black (without net-edge) 022 White (without net-edge) 112 Black (on 1 side) 212 Black (on 2 sides) 122 White (on 1 side) 222 White (on 2 sides)	Color of casing 081 Gold 082 Silver 086 Gun Metal 093 Rose Gold	Color of crystals Please see the respective product matrix for all available reference code.

Please note: Articles with 1 row are only available with one or two side net-edge. The articles 52 001, 52 501, 55 001 and 55 501, however, can be ordered without net-edge.

METAL TRIMMINGS

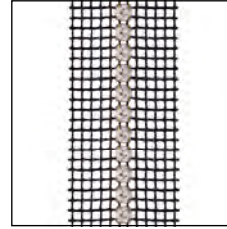
CHATON & FLAT BACK BANDINGS

AVAILABLE OPTIONS WITH NET-EDGE

All Chaton & Flat Back Bandings can be ordered with net-edge. This option can be added to one or both sides of the banding. Please see the respective product matrix for all available options.



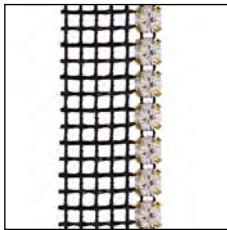
112
Black net-edge
on 1 side



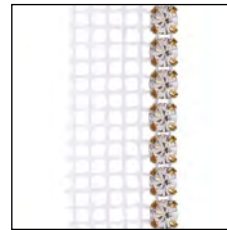
212
Black net-edge
on 2 sides

AVAILABLE COMBINATIONS OF THREAD & CASING

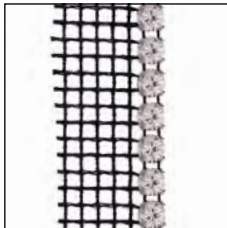
Chaton and Flat Back Bandings are available in four different casing colors and can be combined with two different thread/net-edge colors. Please see the respective product matrix for all available options.



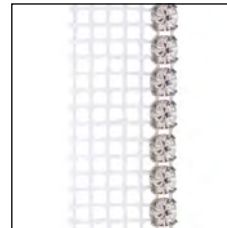
112 081
Black thread,
gold colored casing



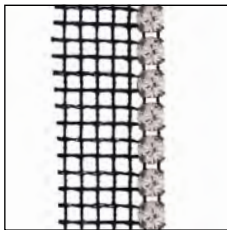
122 081
White thread,
gold colored casing



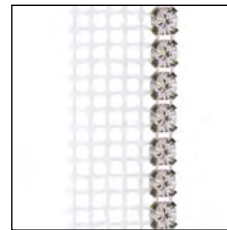
112 082
Black thread,
silver casing



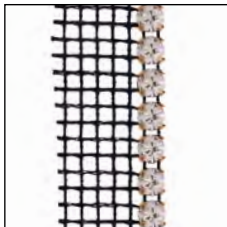
122 082
White thread,
silver casing



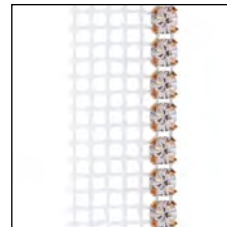
112 086
Black thread,
gun metal casing



122 086
White thread,
gun metal casing



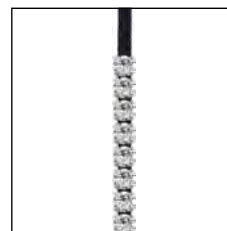
112 093
Black thread,
rose gold casing



122 093
White thread,
rose gold casing



012 082
Black

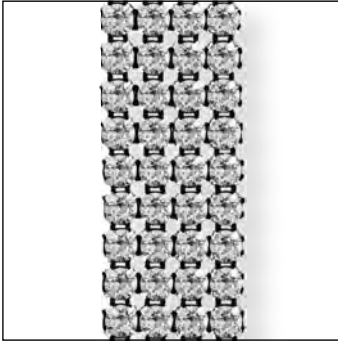


012 082
Black

Please note: the connective cotton thread differs from the net-edge.

METAL TRIMMINGS

52 000



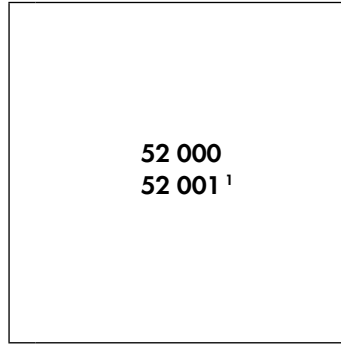
R	001-024	
SS	SS 18	
M	05 M	100%

52 001¹



R	001	
SS	SS 18	
M	10 M	100%

CHATON BANDINGS



Crystal					
Crystal F (001)					
Colors					
Plain Colors					
Black Diamond F (215)					
Crystal Effects					
Transparent Effects					
Crystal AB F (001 AB)					

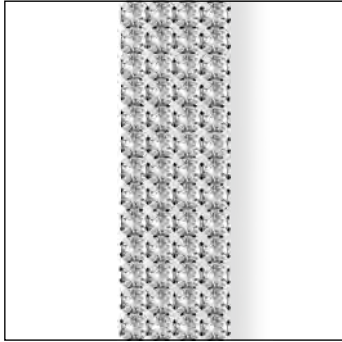
Color of Thread / Net-edge					
012 / 112 / 212 Black					
022 / 122 / 222 White					
Color of Casing					
081 Gold					
082 Silver					
086 Gun Metal					
093 Rose Gold					

¹ Art. 52 001 is not available with net-edge. When ordering one row with net-edge, art. 52 000 should be used.

METAL TRIMMINGS

CHATON BANDINGS

52 500



R 001-024	
SS PP 24	
M 05 M	100%

52 501¹



R 001	
SS PP 24	
M 10 M	100%

	Color of Thread / Net-edge		Color of Casing			
	012 / 112 / 212 Black	022 / 122 / 222 White	081 Gold	082 Silver	086 Gun Metal	093 Rose Gold
52 500						
52 501¹						
Crystal						
Crystal F (001)	■	■	■	■	■	■
Colors						
Plain Colors						
Black Diamond F (215)	■	■	■	■	■	■
Blush Rose F (257)	■	■	■	■	■	■
Smoky Mauve F (265)	■	■	■	■	■	■
Graphite F (253)	■	■	■	■	■	■
Jet F (280)	■	■	■	■	■	■
Opal Colors						
Yellow Opal F (231)	■	■	■	■	■	■
Crystal Effects						
Transparent Effects						
Crystal AB F (001 AB)	■	■	■	■	■	■
Crystal Golden Shadow F (001 GSHA)	■	■	■	■	■	■
Metallic Effects						
Crystal Light Chrome F (001 LTCH)	■	■	■	■	■	■
Crystal Metallic Sunshine F (001 METSH)	■	■	■	■	■	■
Crystal Scarabaeus Green*** F (001 SCGR)	■	■	■	■	■	■
Crystal Lacquer^{PRO}						
Crystal Powder Blue (001 L104)	■	■	■	■	■	■
Crystal Powder Green (001 L102)	■	■	■	■	■	■
Crystal Powder Rose (001 L103)	■	■	■	■	■	■
Crystal Powder Yellow (001 L101)	■	■	■	■	■	■
Color Effects						
Metallic Effects						
Jet Hematite F (280 HEM)	■	■	■	■	■	■

*** designed by Jean Paul Gaultier

¹ Art. 52 501 is not available with net-edge. When ordering one row with net-edge, art. 52 500 should be used.

METAL TRIMMINGS

FLAT BACK BANDINGS

55 000

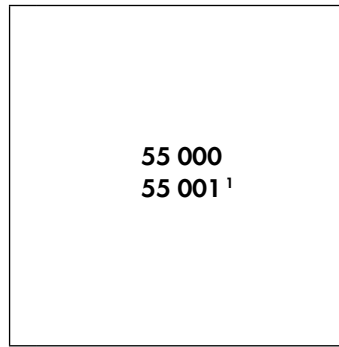


R 001-024
 SS SS 20
 M 05 M **100%**

55 001¹



R 001
 SS SS 20
 M 10 M **100%**



55 000
 55 001¹

Color of Thread / Net-edge	
012 / 112 / 212 Black	
022 / 122 / 222 White	
Color of Casing	
081 Gold	
082 Silver	
086 Gun Metal	
093 Rose Gold	

Crystal

Crystal F (001)

Colors

Plain Colors

Black Diamond F (215)

Blush Rose F (257)

Denim Blue F (266)

Fuchsia F (502)

Graphite F (253)

Greige F (284)

Jet F (280)

Light Colorado Topaz F (246)

Light Silk F (261)

Light Turquoise F (263)

Rose Peach F (262)

Siam F (208)

Smoky Mauve F (265)

Smoked Topaz F (220)

Vintage Rose F (263)

Opal Colors

Yellow Opal F (231)

Crystal Effects

Transparent Effects

Crystal AB F (001 AB)

Crystal Blue Shade F (001 BLSH)

Crystal Golden Shadow F (001 GSHA)

Crystal Luminous Green F (001 LUMG)

Crystal Silver Night F (001 SINI)

Crystal Silver Shade F (001 SSCHA)

Metallic Effects

Crystal Iridescent Green F (001 IRIG)

Crystal Light Chrome F (001 LTCH)









Crystal Metallic Sunshine F (001 METSH)

Crystal Rose Gold F (001 ROGL)

Crystal Scarabaeus Green^{***} F (001 SCGR)

^{***} designed by Jean Paul Gaultier

² Art. 55 001 is not available with net-edge. When ordering one row with net-edge, art. 55 000 should be used.

<div style="border: 1px solid black; padding: 10px; text-align: center;"> <p>55 000 55 001¹</p> </div>		Color of Thread / Net-edge		Color of Casing			
		012 / 112 / 212 Black	022 / 122 / 222 White	081 Gold	082 Silver	086 Gun Metal	093 Rose Gold
Crystal Lacquer^{PRO}							
 Crystal Powder Blue (001 L104)		■	■	■	■	■	■
 Crystal Powder Green (001 L102)		■	■	■	■	■	■
 Crystal Powder Rose (001 L103)		■	■	■	■	■	■
 Crystal Powder Yellow (001 L101)		■	■	■	■	■	■
 Crystal Dark Grey (001 L111S)		■	■	■	■	■	■
 Crystal Ivory Cream (001 L106S)		■	■	■	■	■	■
 Crystal Royal Blue (001 L110S)		■	■	■	■	■	■
Color Effects							
Metallic Effects							
 Jet Hematite F (280 HEM)		■	■	■	■	■	■

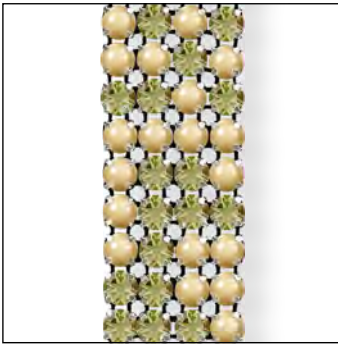
² Art. 55 001 is not available with net-edge. When ordering one row with net-edge, art. 55 000 should be used.

METAL TRIMMINGS

FLAT BACK BANDINGS

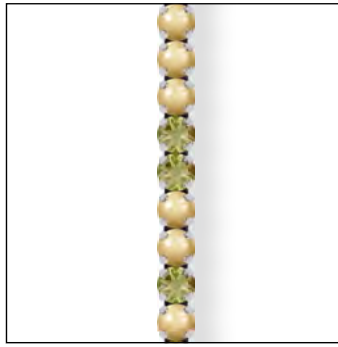
ARTICLE EXPLANATION

55 300 Flat Back Banding



R 001-024	
SS SS 16	
M 05 M	100%

55 301 Flat Back Banding



R 001	
SS SS 16	
M 05 M	100%

55 300	R	SS	M	100%
Article number	Number of rows	Stone size	Minimum order quantity in meters (M)	% of actual size
	This article is available from 1 to 24 rows.			
55 301	R	SS	M	100%
Article number	Number of rows	Stone size	Minimum order quantity in meters (M)	% of actual size
	This article is available in 1 row.			

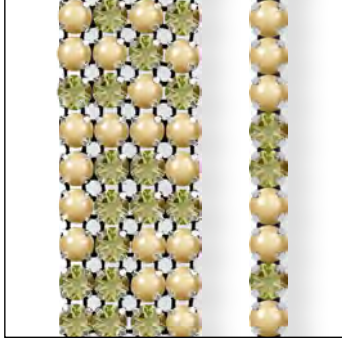
ORDERING EXAMPLE & PRODUCT VARIETY EXPLANATION

55 300 01	004	012	082	001
Article number	3-digit code for number of rows	Color of thread (without net-edge, on 1 side/2 sides):	Color of casing	Color of crystals
01 1 color/stone 02 2 colors/stone		012 Black (without net-edge) 022 White (without net-edge) 112 Black (on 1 side) 212 Black (on 2 sides) 122 White (on 1 side) 222 White (on 2 sides)	081 Gold 082 Silver 086 Gun Metal 093 Rose Gold	Please see the respective product matrix for all available reference code.

Please note: Articles with 1 row are only available with one or two side net-edge. The articles 52 001, 52 501, 55 001 and 55 501, however, can be ordered without net-edge.

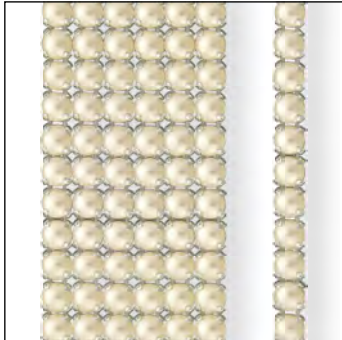
AVAILABLE COMBINATIONS

Flat Back Banding is available in stone size SS 16 and in two different stones types: **Crystal** and **Cabochons**.¹ Mix all two stone types and their respective colors to create a unique new look.

55 300 02, 55 301 02

Choose from two different stone types and their available colors to create your personal mix and achieve a unique look. Here are some examples of possible combinations:

- 55300 02/004 012 001 LISH 266
- 55300 02/004 012 001 LUMG 001(C) GSHA

55 300 01, 55 301 01**1 component**

- Choose one stone color type
- 55300 01/004 022 001(C) 291


















Please note that in the two-stone mixes, the stones will be placed randomly
Samples are available from 0.5 m - 2.0 m.

¹ The color code for Cabochons includes a (C)









<p>55 300 55 301¹</p>	<p>Color of Thread / Net-edge</p>	<p>012 / 112 / 212 Black</p>	<p>022 / 122 / 222 White</p>	<p>Color of Casing</p>	<p>081 Gold</p>	<p>082 Silver</p>	<p>086 Gun Metal</p>	<p>093 Rose Gold</p>
COLOR OF CRYSTALS								
Crystal								
Crystal F (001)								
Colors								
Plain Colors								
Black Diamond F (215)								
Blush Rose F (257)								
Denim Blue F (266)								
Fuchsia F (502)								
Graphite F (253)								
Greige F (284)								
Jet F (280)								
Light Colorado Topaz F (246)								
Light Silk F (261)								
Light Turquoise F (263)								
Smoky Mauve F (265)								
Rose Peach F (262)								
Siam F (208)								
Smoked Topaz F (220)								
Vintage Rose F (263)								
Opal Colors								
Yellow Opal F (231)								
Crystal Effects								
Transparent Effects								
Crystal AB F (001 AB)								
Crystal Blue Shade F (001 BLSH)								
Crystal Golden Shadow F (001 GSHA)								
Crystal Luminous Green F (001 LUMG)								
Crystal Silver Night F (001 SINI)								
Crystal Silver Shade F (001 SSHA)								
Metallic Effects								
Crystal Iridescent Green F (001 IRIG)								
Crystal Light Chrome F (001 LTCH)								
Crystal Metallic Sunshine F (001 METSH)								
Crystal Rose Gold F (001 ROGL)								
Crystal Scarabaeus Green*** F (001 SCGR)								

*** designed by Jean Paul Gaultier

¹ Art. 55 301 is not available with net-edge. When ordering one row with net-edge, art. 55 300 should be used.

55 300 55 301 ¹		Color of Thread / Net-edge		Color of Casing			
		012 / 112 / 212 Black	022 / 122 / 222 White	081 Gold	082 Silver	086 Gun Metal	093 Rose Gold
Crystal Lacquer^{PRO}							
 Crystal Powder Blue (001 L104)		■	■	■	■	■	■
 Crystal Powder Green (001 L102)		■	■	■	■	■	■
 Crystal Powder Rose (001 L103)		■	■	■	■	■	■
 Crystal Powder Yellow (001 L101)		■	■	■	■	■	■
 Crystal Dark Grey (001 L111S)		■	■	■	■	■	■
 Crystal Ivory Cream (001 L106S)		■	■	■	■	■	■
 Crystal Royal Blue (001 L110S)		■	■	■	■	■	■
Color Effects							
Metallic Effects							
 Jet Hematite F (280 HEM)		■	■	■	■	■	■
COLOR OF CABOCHONS							
Plain Colors							
 Jet (280(C))		■	■	■	■	■	■
Crystal Pearl Colors							
 Crystal Creampearl (001(C) 291)		■	■	■	■	■	■
 Crystal Dark Grey Pearl (001(C) 617)		■	■	■	■	■	■
 Crystal Rosaline Pearl (001(C) 294)		■	■	■	■	■	■
 Crystal White Pearl (001(C) 650)		■	■	■	■	■	■
Crystal Effects							
Transparent Effects							
 Crystal Golden Shadow (001(C) GSHA)		■	■	■	■	■	■
 Crystal Nacre (001(C) 191)		■	■	■	■	■	■
Metallic Effects							
 Crystal Chrom V (001(C) CHRMV)		■	■	■	■	■	■
Color Effects							
Metallic Effects							
 Jet Hematite (280(C) HEM)		■	■	■	■	■	■

¹ Art. 55 301 is not available with net-edge. When ordering one row with net-edge, art. 55 300 should be used.

55 500 55 501 ¹		Color of Thread / Net-edge		Color of Casing			
		012 / 112 / 212 Black	022 / 122 / 222 White	081 Gold	082 Silver	086 Gun Metal	093 Rose Gold
Crystal Lacquer^{PRO}							
	Crystal Powder Blue (001 L104)	■	■	■	■	■	■
	Crystal Powder Green (001 L102)	■	■	■	■	■	■
	Crystal Powder Rose (001 L103)	■	■	■	■	■	■
	Crystal Powder Yellow (001 L101)	■	■	■	■	■	■
	Crystal Dark Grey (001 L111S)	■	■	■	■	■	■
	Crystal Ivory Cream (001 L106S)	■	■	■	■	■	■
	Crystal Royal Blue (001 L110S)	■	■	■	■	■	■
Color Effects							
Metallic Effects							
	Jet Hematite F (280 HEM)	■	■	■	■	■	■

ARTICLE EXPLANATION

52 300



R	001-024
SS	SS 18
M	05 M 100%

52 300	R	SS	M	100%
Article number	Number of rows	Stone size	Minimum order quantity in meters (M)	% of actual size
	This article is available from 1 to 24 rows			

ORDERING EXAMPLE
& PRODUCT VARIETY EXPLANATION

52 300	001	012	082	001
Article number	3-digit code for number of rows	Color of thread (without net-edge, on 1 side/2 sides): 012 Black (without net-edge) 022 White (without net-edge) 112 Black (on 1 side) 212 Black (on 2 sides) 122 White (on 1 side) 222 White (on 2 sides)	Color of casing 081 Gold 082 Silver 086 Gun Metal 093 Rose Gold	Color of crystals Please see the respective product matrix for all available reference code.

METAL TRIMMINGS

SPIKE BANDINGS

52 300



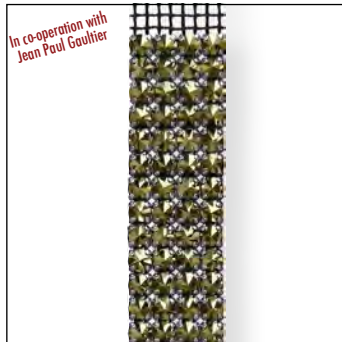
R 001-024
 SS SS 18
 M 05 M 100%

52 301 ¹



R 001
 SS SS 18
 M 10 M 100%

52 400



R 001-024
 SS PP 24
 M 05 M 100%

52 401 ¹



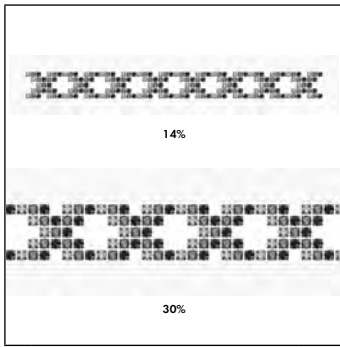
R 001
 SS PP 24
 M 10 M 100%

52 300 52 301 ¹ 52 400 52 401 ¹	Color of Thread / Net-edge	012 / 112 / 212 Black	022 / 122 / 222 White	Color of Casing	081 Gold	082 Silver	086 Gun Metal	093 Rose Gold
Crystal Effects								
Metallic Effects								
● Crystal Chrom (001 CHR)								
● Crystal Dorado (001 DOR)								
● Crystal Metallic Blue (001 METBL)								
● Crystal Metallic Light Gold (001 MLGLD)								
● Crystal Rose Gold (001 ROGL)								
Color Effects								
Metallic Effects								
● Jet Hematite (280 HEM)								
● Jet Nut (280 NUT)								

¹ Art. 52 301 and 52 401 are not available with net-edge. When ordering one row with net-edge, art. 52 300 (for 52 301) or 52 400 (for 52 401) should be used.

ARTICLE EXPLANATION

52 114



C	086-280HEM/215/001
E	CH SS18/SS18/SS18
S	~280x25
M	10 PCS

52 114	C	E	S	M	40%
Article number	Color assortment	Elements and stone sizes	Motif size in mm without net-edge	Minimum order quantity in pieces (PCS)	% of actual size
		This product is a Chaton Motif (CH). For details please refer to the sizes overview at the end of this Collection.	Slight size deviations may occur, +/- 2% or +/- 8% depending on the motif		

ORDERING EXAMPLE & PRODUCT VARIETY EXPLANATION

52 114	001	422	086	280 HEM
Article number	3-digit code for number of rows	Color of thread & net-edge	Color of casing	Crystal color corresponding to element 1; color of the most frequently used element in the motif. Please see the respective product matrix for all available reference code.
	Always 001	Chaton Motifs by piece. Chaton Motifs by meter.	081 Gold 082 Silver 086 Gun Metal 093 Rose Gold	
		Please see the respective product tables for all available net-edge options.		

215	001
Crystal color corresponding to element 2; color of the second most frequently used element in the motif	Crystal color corresponding to element 3; color of the third most frequently used element in the motif

METAL TRIMMINGS

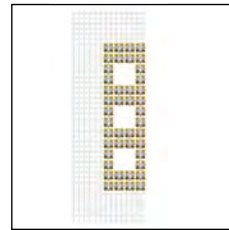
CHATON & FLAT BACK MOTIFS

AVAILABLE OPTIONS WITH NET-EDGE

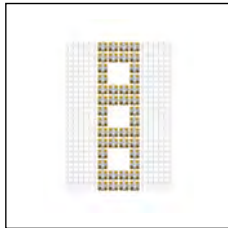
Depending on the motif, Chaton and Flat Back Motifs can be ordered with net-edge on 0, 1, 2, 3, or 4 sides.¹ Please see the respective product matrix for all available options and tolerances.



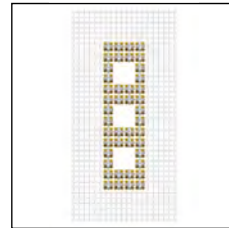
122
White net-edge
on one side



322
White net-edge
on three sides



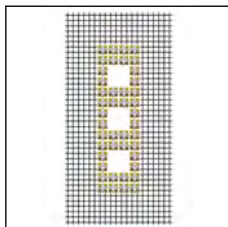
222
White net-edge
on two sides



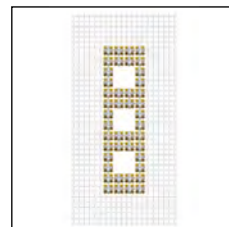
422
White net-edge
on four sides

AVAILABLE THREAD / NET-EDGE & CASING COLORS

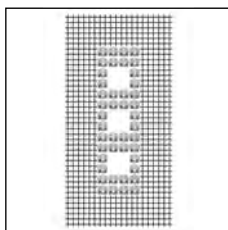
Chaton and Flat Back Motifs are available in four different casing colors and can be combined with two different thread/net-edge colors. Please see the respective product matrix for all available options.



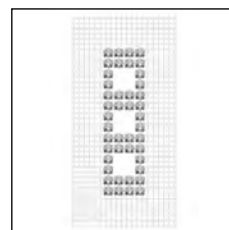
412 081
Black thread
& net-edge
on four sides,
gold colored
casing



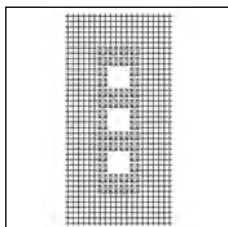
422 081
White thread
& net-edge
on four sides,
gold colored
casing



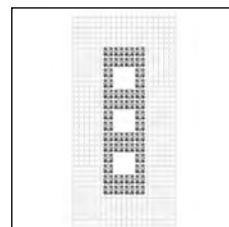
412 082
Black thread
& net-edge
on four sides,
silver casing



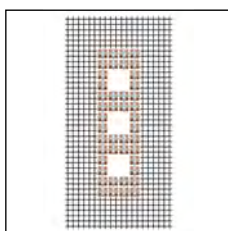
422 082
White thread
& net-edge
on four sides,
silver casing



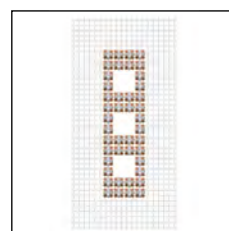
412 086
Black thread
& net-edge
on four sides,
gun metal
casing



422 086
White thread
& net-edge
on four sides,
gun metal
casing



412 093
Black thread
& net-edge
on four sides,
rose gold
casing



422 093
White thread
& net-edge
on four sides,
rose gold
casing

¹ Please note: depending on the motif, Chaton and Flat Back Motifs by the metre are only available with net-edge on none, one, or two sides.

52 100 onwards		Color of Thread / Net-edge		Color of Casing			
		012 / 112 / 212 Black	022 / 122 / 222 White	081 Gold	082 Silver	086 Gun Metal	093 Rose Gold
Crystal							
Crystal F (001)		■	■	■	■	■	■
Colors							
Plain Colors							
Black Diamond F (215)		■	■	■	■	■	■
Blush Rose F (257) ¹		■	■	■	■	■	■
Jet F (280) ¹		■	■	■	■	■	■
Smoky Mauve F (265) ¹		■	■	■	■	■	■
Crystal Effects							
Transparent Effects							
Crystal AB F (001 AB)		■	■	■	■	■	■
Crystal Golden Shadow F (001 GSHA) ¹		■	■	■	■	■	■
Metallic Effects							
Crystal Light Chrome F (001 LTCH) ¹		■	■	■	■	■	■
Crystal Metallic Sunshine F (001 METSH) ¹		■	■	■	■	■	■
Crystal Scarabaeus Green*** F (001 SCGR) ¹		■	■	■	■	■	■
Crystal Lacquer^{PRO}							
Crystal Powder Blue (001 L104) 1		■	■	■	■	■	■
Crystal Powder Green (001 L102) 1		■	■	■	■	■	■
Crystal Powder Rose (001 L103) 1		■	■	■	■	■	■
Crystal Powder Yellow (001 L101) 1		■	■	■	■	■	■
Color Effects							
Metallic Effects							
Jet Hematite F (280 HEM) ¹		■	■	■	■	■	■

*** designed by Jean Paul Gaultier
¹ only available for stone size PP 24

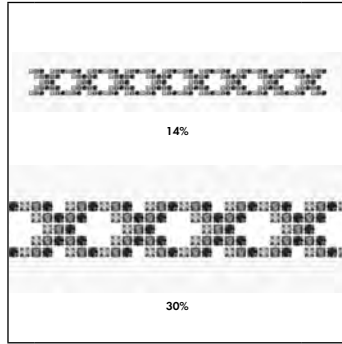
METAL TRIMMINGS

CHATON MOTIFS

STANDARD COLLECTION



52 114



C 086-280HEM/215/001
E CH SS18/SS18/SS18
S ~280x25
M 10 PCS

AVAILABLE OPTIONS WITH NET-EDGE

Article Number	1 Side	2 Sides	3 Sides	4 Sides	Tolerance
52 114	1 12 Black / 122 White	2 12 Black / 222 White	3 12 Black / 322 White	4 12 Black / 422 White	+/- 8%

<p>55 100 onwards</p>	<p>Color of Thread / Net-edge</p>	<p>012 / 112 / 212 Black</p>	<p>022 / 122 / 222 White</p>	<p>Color of Casing</p>	<p>081 Gold</p>	<p>082 Silver</p>	<p>086 Gun Metal</p>	<p>093 Rose Gold</p>
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COLOR OF CRYSTALS

Crystal

Crystal F (001)	■	■	■	■	■	■	■	■
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Colors

Plain Colors

Black Diamond F (215)	■	■	■	■	■	■	■	■
Blush Rose F (257)	■	■	■	■	■	■	■	■
Denim Blue F (266)	■	■	■	■	■	■	■	■
Fuchsia F (502)	■	■	■	■	■	■	■	■
Greige F (284)	■	■	■	■	■	■	■	■
Jet F (280)	■	■	■	■	■	■	■	■
Light Colorado Topaz F (246)	■	■	■	■	■	■	■	■
Light Silk F (261)	■	■	■	■	■	■	■	■
Light Turquoise F (263)	■	■	■	■	■	■	■	■
Smoky Mauve F (265)	■	■	■	■	■	■	■	■
Rose Peach F (262)	■	■	■	■	■	■	■	■
Siam F (208)	■	■	■	■	■	■	■	■
Smoked Topaz F (220)	■	■	■	■	■	■	■	■
Vintage Rose F (263)	■	■	■	■	■	■	■	■

Crystal Effects

Transparent Effects

Crystal AB F (001 AB)	■	■	■	■	■	■	■	■
Crystal Blue Shade F (001 BLSH)	■	■	■	■	■	■	■	■
Crystal Golden Shadow F (001 GSHA)	■	■	■	■	■	■	■	■
Crystal Luminous Green F (001 LUMG)	■	■	■	■	■	■	■	■
Crystal Silver Night F (001 SINI)	■	■	■	■	■	■	■	■
Crystal Silver Shade F (001 SSHA)	■	■	■	■	■	■	■	■

Metallic Effects

Crystal Iridescent Green F (001 IRIG)	■	■	■	■	■	■	■	■
Crystal Light Chrome F (001 LTCH)	■	■	■	■	■	■	■	■
Crystal Metallic Sunshine F (001 METSH)	■	■	■	■	■	■	■	■
Crystal Rose Gold F (001 ROGL)	■	■	■	■	■	■	■	■
Crystal Scarabaeus Green*** F (001 SCGR)	■	■	■	■	■	■	■	■

*** designed by Jean Paul Gaultier

55 100 onwards		Color of Thread / Net-edge		Color of Casing			
		012 / 112 / 212 Black	022 / 122 / 222 White	081 Gold	082 Silver	086 Gun Metal	093 Rose Gold
Crystal Lacquer^{PRO}							
	Crystal Powder Blue (001 L104)	■	■	■	■	■	■
	Crystal Powder Green (001 L102)	■	■	■	■	■	■
	Crystal Powder Rose (001 L103)	■	■	■	■	■	■
	Crystal Powder Yellow (001 L101)	■	■	■	■	■	■
	Crystal Dark Grey (001 L111S)	■	■	■	■	■	■
	Crystal Ivory Cream (001 L106S)	■	■	■	■	■	■
	Crystal Royal Blue (001 L110S)	■	■	■	■	■	■
Color Effects							
Metallic Effects							
	Jet Hematite F (280 HEM)	■	■	■	■	■	■
COLOR OF CABOCHONS							
Plain Colors							
	Jet (280(C)) ¹	■	■	■	■	■	■
Crystal Pearl Colors							
	Crystal Creampearl (001(C) 291) ¹	■	■	■	■	■	■
	Crystal Dark Grey Pearl (001(C) 617) ¹	■	■	■	■	■	■
	Crystal Rosaline Pearl (001(C) 294) ¹	■	■	■	■	■	■
	Crystal White Pearl (001(C) 650) ¹	■	■	■	■	■	■
Crystal Effects							
Transparent Effects							
	Crystal Golden Shadow (001(C) GSHA) ¹	■	■	■	■	■	■
	Crystal Nacre (001(C) 191) ¹	■	■	■	■	■	■
Metallic Effects							
	Crystal Chrom V (001(C) CHRMV) ¹	■	■	■	■	■	■
Color Effects							
Metallic Effects							
	Jet Hematite (280(C) HEM) ¹	■	■	■	■	■	■

¹ only available for stone size SS16

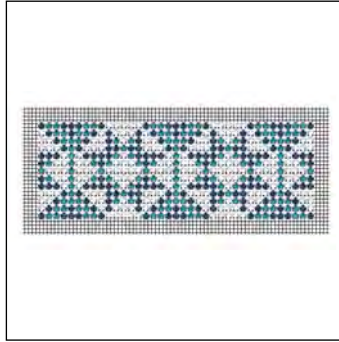
METAL TRIMMINGS

FLAT BACK MOTIFS

STANDARD COLLECTION

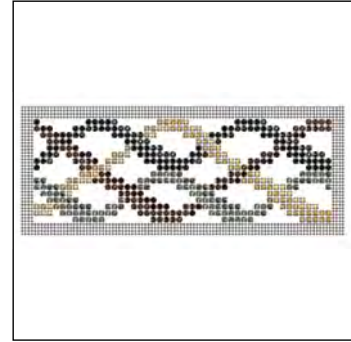


55 126



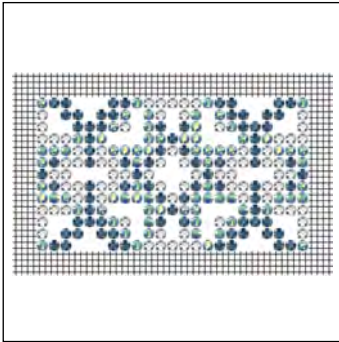
C 082-001/266/263	
E FB SS20/SS20/SS20	
S ~182x64 (EXCL. NET-EDGE)	
M 10 PCS	20%

55 127



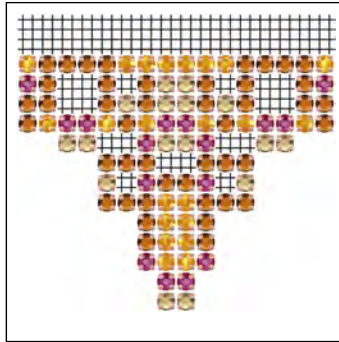
C 086-280/215/220/246/208/001GSHA/280HEM/001SINI	
E FB SS20	
S ~231x80 (EXCL. NET-EDGE)	
M 10 PCS	17%

55 128



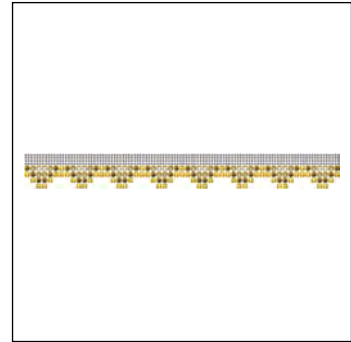
C 082-266/001/001IRIG	
E SS20/SS20/SS20	
S ~115x65 (EXCL. NET-EDGE)	
M 10 PCS	31%

55 129



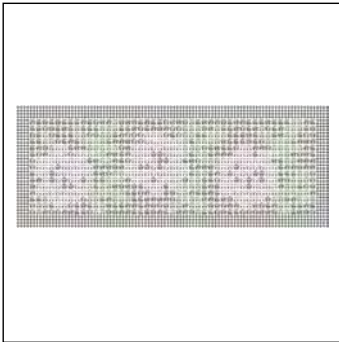
C 093-220/259/502/001GSHA	
E SS20/SS20/SS20/SS20	
S ~80x65 (EXCL. NET-EDGE)	
M 10 PCS	52%

55 130



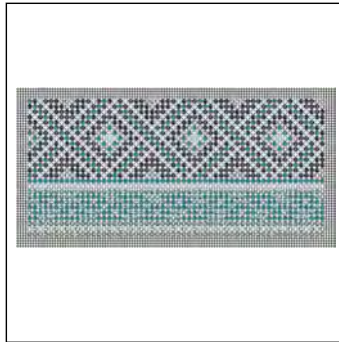
C 081-001METSH/001DOR/001GSHA/001	
E SS20/SS20/SS20/SS20	
S ~276x20 (EXCL. NET-EDGE)	
M 10 PCS	15%

55 400



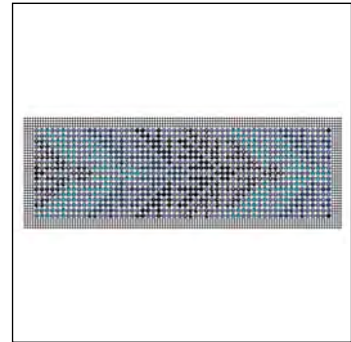
C 082-284/319/001PGREHFT/001PROSHFT/001191	
E SS16/SS16/SS16CA/SS16CA/SS16CA	
S ~189x63 (EXCL. NET-EDGE)	
M 10 PCS	20%

55 622



C 086-253/263/001PBLUHFT/001IRIG/001LITCH/001SCGR	
E SS12/SS12/SS12/SS12/SS12/SS12	
S ~196x91 (EXCL. NET-EDGE)	
M 10 PCS	20%

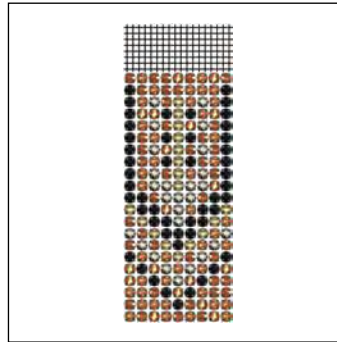
55 616



C 082-001BLSH/263/266/280HEM/280	
E SS12/SS12/SS12/SS12/SS12	
S ~196x59 (EXCL. NET-EDGE)	
M 10 PCS	20%



55 620



C	086-001ROGL/280/001SSHA/246	
E	SS12/SS12/SS12/SS12	
S	~31x73 [EXCL. NET-EDGE]	
M	10 PCS	45%

AVAILABLE OPTIONS WITH NET-EDGE

Article Number	1 Side	2 Sides	3 Sides	4 Sides	Tolerance
55 126	1 12 Black / 122 White	2 12 Black / 222 White	3 12 Black / 322 White	4 12 Black / 422 White	+/- 8%
55 127				4 12 Black / 422 White	+/- 8%
55 128	1 12 Black / 122 White	2 12 Black / 222 White	3 12 Black / 322 White	4 12 Black / 422 White	+/- 8%
55 129	1 12 Black / 122 White	2 12 Black / 222 White	3 12 Black / 322 White	4 12 Black / 422 White	+/- 8%
55 130	1 12 Black / 122 White	2 12 Black / 222 White	3 12 Black / 322 White	4 12 Black / 422 White	+/- 8%
55 400	1 12 Black / 122 White	2 12 Black / 222 White	3 12 Black / 322 White	4 12 Black / 422 White	+/- 8%
55 616	1 12 Black / 122 White	2 12 Black / 222 White	3 12 Black / 322 White	4 12 Black / 422 White	+/- 8%
55 620	1 12 Black / 122 White	2 12 Black / 222 White	3 12 Black / 322 White	4 12 Black / 422 White	+/- 8%
55 622	1 12 Black / 122 White	2 12 Black / 222 White	3 12 Black / 322 White	4 12 Black / 422 White	+/- 8%

A special motif is any individual design created by the customer that differs to the Metal Trimmings Standard or Crystal Inspirations Collection. This service opens up an abundance of customization possibilities and enables you to profit from Swarovski's longstanding experience and design expertise. A range of customization options for existing motifs is available (see "Customization Possibilities" below). You can also submit design sketches that meet your special requirements – such as a brand image or an image for a particular sales campaign. This will then be made up according to your specifications using Computer Aided Design, which means that adjustments can be made easily according to your needs.

CUSTOMIZATION POSSIBILITIES

- Change of size of an existing motif
- Logos or brand names
- Creation of pieces or rows
- Up to nine colors/elements possible per Metal Trimming
- For thread- and net-edge options please see the respective matrix for all available options.

ORDERING PROCESS

Send your request with the drawing you wish to order to your nearest Swarovski sales office. Make sure you include all measurements for the desired motif. Please also indicate which product group your special motif applies to (Metal Trimmings). You will then receive a quotation including your article number, minimum order quantity, price, and the line drawing of your special motif in PDF format. Please contact your Swarovski sales office again if any changes need to be made. Your special motif will be produced and delivered following your confirmation.

PLEASE NOTE

Please always submit the drawing of your desired motif to represent it in the actual size you require. A small sketch, when enlarged to the desired size, will have blurred lines that will make it difficult to correctly reproduce. Pictures or drawings representing 100% size of the design or very good quality scans in JPG, BMP, or DXF format will ensure that we have clear data to work with. These can also be sent via email or on CD-ROM. If sending a sewing pattern, please include the whole pattern and not just cut-outs. When the sketch is submitted as a hard copy by fax or e-mail, please include a scale legend (e.g. copy/scan with ruler next to the drawing). This will ensure that the desired size of the motif can be identified.

Special productions are generally offered to all our customers if these are deemed to be feasible and comply with our General Terms and Conditions. Please note that ordering of a design does not grant exclusive production of this design to the customer.

ARTICLE EXPLANATION

53 000



SS SS 18
M 1,000 PCS 100%

53 000	SS	M	100%
Article number	Stone size	Minimum order quantity in pieces (PCS)	% of actual size

ORDERING EXAMPLE
& PRODUCT VARIETY EXPLANATION

53 000	082	001
Article number	Color of casing	Color of crystals
	081 Gold 082 Silver 086 Gun Metal 088 Stainless Steel 093 Rose Gold	Please see the respective product matrix for all available reference code.

Please note that the Back Parts for Rivets must be ordered separately. Please see the respective product matrix for all available Back Parts on page 676.

METAL TRIMMINGS

METAL COMPONENTS

RIVETS

53 000 Rivets

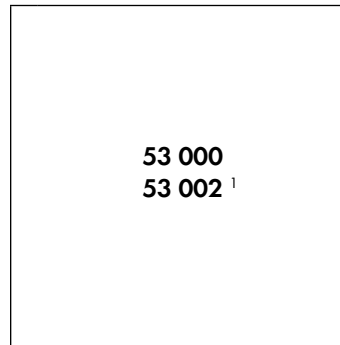


SS SS 18
M 1,000 PCS 100%

53 002¹ Rivets



SS SS 18
M 1,000 PCS 100%



53 000
53 002¹

Color of Casing

- 081 Gold
- 082 Silver
- 086 Gun Metal
- 088 Stainless Steel
- 093 Rose Gold

Crystal

Crystal F (001)

Colors

Plain Colors

Black Diamond F (215)

Crystal Effects

Transparent Effects

Crystal AB F (001 AB)

Required Application Tools	Upper Die	Vacuum Adapter	Spare Part for Upper Die (insert) ²	Lower Die for application with Back Part:	Lower Die for application with Back Part:	Lower Die for application without Back Part for Rivet Casing	Lower Die for application without Back Part for Rivet Casing Color
							088 Stainless Steel
				Art. 9070/010	Art. 9070/012	Art. 9070/011	Art. 9040/015

53 000



SS 18

Art. 9040/005 M8	Art. 9040/023	Art. 9040/008
Art. 9040/014 M6 ³	-	

53 002



SS 18 (short shank)

Art. 9040/005 M8	Art. 9040/023	Art. 9040/008
Art. 9040/014 M6 ²	-	

¹ Please note that art. 53 002 was specially developed for an application without back part.

² The Spare Part (plastic insert) is integrated into the Upper Die as standard. It should be changed when it becomes worn.

³ Tools with no Adapter (e.g. 9040/014 M6) can be screwed directly in a fly press. The fly press therefore must have the option of a vacuum directly through the shaft.

METAL TRIMMINGS

METAL COMPONENTS

RIVETS

53 001 Rivets



SS SS 29
M 500 PCS 100%

53 005 Rivets



SS SS 34
M 500 PCS 100%

53 006 Rivets



SS SS 39
M 300 PCS 100%

53 008 Rivets



SS PP 24
M 500 PCS 100%

53 001 ¹
53 005 ¹
53 006 ¹
53 008 ^{1/2}

Color of Casing	081 Gold	082 Silver	086 Gun Metal	088 Stainless Steel	093 Rose Gold
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Crystal

Crystal F (001)

Colors

Plain Colors

Amethyst F (204)

Black Diamond F (215)

Blush Rose F (257)

Denim Blue F (266)

Fuchsia F (502)

Graphite F (253)³

Greige F (284)

Jet F (280)

Light Colorado Topaz F (246)

Light Siam F (227)

Light Silk F (261)

Light Turquoise F (263)

Peridot F (214)

Rose F (209)

Sapphire F (206)

Siam F (208)

Smoky Mauve F (265)

Smoked Topaz F (220)

Tangerine F (259)

Topaz F (203)

Vintage Rose F (319)

Opal Colors

Yellow Opal F (231)³

Crystal Effects

Transparent Effects

Crystal AB F (001 AB)

Crystal Blue Shade F (001 BLSH)

Crystal Golden Shadow F (001 GSHA)

Crystal Lilac Shadow F (001 LISH)

Crystal Luminous Green F (001 LUMG)

Crystal Paradise Shine F (001 PARSH)

Crystal Silver Night F (001 SINI)

Crystal Silver Shade F (001 SSHA)

¹ For respective Back Parts please refer to the chapter "Metal Trimmings" (page 676).

² 53 008 is only available in stainless steel.

³ Not available for article 53 005.

METAL TRIMMINGS

METAL COMPONENTS

RIVETS

53 001 ¹
 53 005 ¹
 53 006 ¹
 53 008 ^{1/2}

Color of Casing

081 Gold	082 Silver	086 Gun Metal	088 Stainless Steel	093 Rose Gold
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Metallic Effects

	Crystal Iridescent Green F (001 IRIG)	■	■	■	■	■
	Crystal Light Chrome F (001 LTCH)	■	■	■	■	■
	Crystal Metallic Sunshine F (001 METSH)	■	■	■	■	■
	Crystal Rose Gold F (001 ROGL)	■	■	■	■	■
	Crystal Scarabaeus Green*** F (001 SCGR)	■	■	■	■	■

53 001 ¹
 53 005 ¹
 53 006 ¹
 53 008 ^{1/2}

Color of Casing

081 Gold	082 Silver	086 Gun Metal	088 Stainless Steel	093 Rose Gold
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Crystal Lacquer^{PRO}

	Crystal Powder Blue (001 L104)³	■	■	■	■	■
	Crystal Powder Green (001 L102)³	■	■	■	■	■
	Crystal Powder Rose (001 L103)³	■	■	■	■	■
	Crystal Powder Yellow (001 L101)³	■	■	■	■	■

Color Effects

Metallic Effects

	Jet Hematite F (280 HEM)	■	■	■	■	■
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Required Application Tools	Upper Die	Vacuum Adapter	Spare Part for Upper Die (insert) ⁴	Lower Die for application with Back Part:	Lower Die for application with Back Part:	Lower Die for application without Back Part for Rivet Casing 088 Stainless Steel	Lower Die for application without Back Part for Rivet Casing Color 081 Gold 082 Silver 086 Gun Metal 093 Rose Gold
				Art. 9070/010	Art. 9070/012	Art. 9070/011	Art. 9040/015

53 001



Art. 9070/005 M8	Art. 9040/023	Art. 9070/008
Art. 9070/009 M6	-	

53 005



Art. 9040/064 M8	Art. 9040/023	Art. 9040/062
Art. 9040/063 M6	-	

53 006



Art. 9040/067 M8	Art. 9040/023	Art. 9040/065
Art. 9040/066 M6	-	

53 008



Art. 9040/083 M8	Art. 9040/023	Art. 9040/084
Art. 9040/085 M6	-	

*** designed by Jean Paul Gaultier

¹ For respective Back Parts please refer to the chapter "Metal Trimmings" (page 676).

² Art. 53 008 is only available in stainless steel.

³ Laquer^{PRO} Effects are not available for art. 53 005.

⁴ The Spare Part (plastic insert) is incorporated into the Upper Die as standard. It should be changed when it becomes worn.

Required Application Tools	Upper Die	Vacuum Adapter	Spare Part for Upper Die (insert) ¹	Lower Die for application with Back Part:
				 53 007
				 Art. 9070/010 ²

53 003



Art. 9070/005 M8	Art. 9040/023	Art. 9070/008
-	-	

¹ The Spare Part (plastic insert) is incorporated into the Upper Die as standard. It should be changed when it becomes worn.

² 53 003 is developed for ring rolling application and is self backing. The rivet can be applied using automatic and semi-automatic machines as well as with a fly press and therefore use Lower Die 9070/010 without any back part (53 007).

METAL TRIMMINGS

METAL COMPONENTS

SQUARE RIVETS

53 500 Square Rivets



SS 4 mm
M 500 PCS 100%

53 501 Square Rivets

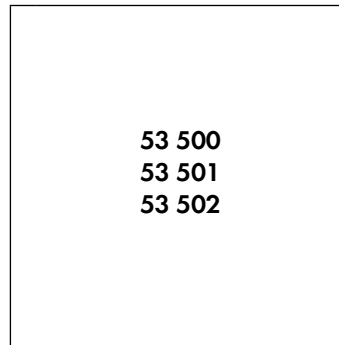


SS 6 mm
M 300 PCS 100%

53 502 Square Rivets



SS 8 mm
M 300 PCS 100%



Color of Casing	081 Gold	082 Silver	086 Gun Metal	093 Rose Gold
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Crystal

Crystal F (001)

Colors

Plain Colors

Black Diamond F (215)

Graphite F (253)

Greige F (284)

Jet F (280)

Smoky Mauve F (265)

Opal Colors

Yellow Opal F (231)

Crystal Effects

Transparent Effects

Crystal AB F (001 AB)

Crystal Golden Shadow F (001 GSHA)

Crystal Paradise Shine F (001 PARSH)

Crystal Silver Shade F (001 SSHA)

Metallic Effects

Crystal Iridescent Green F (001 IRIG)

Crystal Metallic Sunshine F (001 METSH)

Crystal F (001)	■	■	■	■
Black Diamond F (215)	■	■	■	■
Graphite F (253)	■	■	■	■
Greige F (284)	■	■	■	■
Jet F (280)	■	■	■	■
Smoky Mauve F (265)	■	■	■	■
Yellow Opal F (231)	■	■	■	■
Crystal AB F (001 AB)	■	■	■	■
Crystal Golden Shadow F (001 GSHA)	■	■	■	■
Crystal Paradise Shine F (001 PARSH)	■	■	■	■
Crystal Silver Shade F (001 SSHA)	■	■	■	■
Crystal Iridescent Green F (001 IRIG)	■	■	■	■
Crystal Metallic Sunshine F (001 METSH)	■	■	■	■

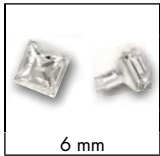
Required Application Tools	Upper Die	Vacuum Adapter	Spare Part for Upper Die (insert) ¹	Lower Die for application with Back Part:	Lower Die for application with Back Part:	Lower Die for application without Back Part for Rivet
				 53 007	 53 009	Casing Color 081 Gold 082 Silver 086 Gun Metal 093 Rose Gold
				 Art. 9070/010	 Art. 9070/012	 Art. 9040/015

53 500



Art. 9040/106	Art. 9040/105	-
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53 501

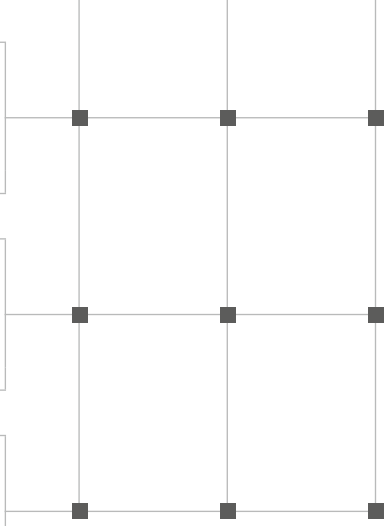


Art. 9040/107	Art. 9040/105	-
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53 502



Art. 9040/108	Art. 9040/105	-
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¹ The Spare Part (plastic insert) is integrated into the Upper Die as standard. It should be changed when it becomes worn.

METAL TRIMMINGS

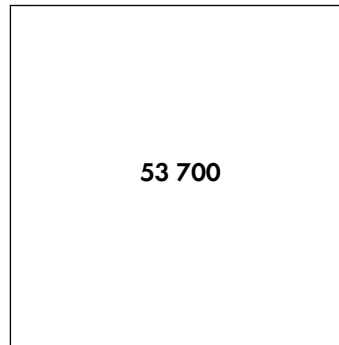
METAL COMPONENTS

STAR RIVETS

53 700 Star Rivets



SS 10 mm
M 300 PCS 100%



Color of Casing	081 Gold	082 Silver	086 Gun Metal	093 Rose Gold
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Crystal	Crystal F (001)	Crystal AB F (001 AB)	Crystal Golden Shadow F (001 GSHA)	Crystal Silver Shade F (001 SSHA)
Colors	Jet F (280)			
Plain Colors				
Crystal Effects				
Transparent Effects				

Required Application Tools	Upper Die	Vacuum Adapter	Spare Part for Upper Die (insert) ¹	Lower Die for application with Back Part:	Lower Die for application with Back Part:	Lower Die for application without Back Part for Rivet Casing Color
						081 Gold 082 Silver 086 Gun Metal 093 Rose Gold
				Art. 9070/010	Art. 9070/012	Art. 9040/015

53 700



Art. 9040/112	Art. 9040/105	Art. 9040/113
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¹ The Spare Part (plastic insert) is incorporated into the Upper Die as standard. It should be changed when it becomes worn.

METAL TRIMMINGS

METAL COMPONENTS

SPIKE RIVETS

53 010 Spike Rivets



SS SS 29
M 144 PCS 100%

53 011 Spike Rivets

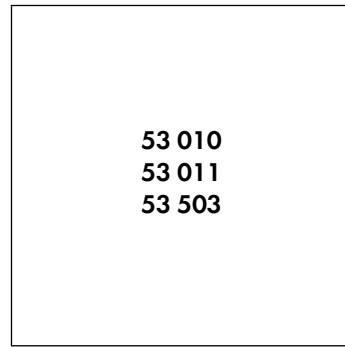


SS SS 39
M 144 PCS 100%

53 503 Spike Rivets



SS 8 mm
M 144 PCS 100%



Color of Casing

- 081 Gold
- 082 Silver
- 086 Gun Metal
- 093 Rose Gold

Crystal Effects

Metallic Effects

- Crystal Chrom (001 CHRM)
- Crystal Dorado (001 DOR)
- Crystal Metallic Blue (001 METBL)
- Crystal Metallic Light Gold (001 MGLD)
- Crystal Rose Gold (001 ROGL)

Color Effects

Metallic Effects

- Jet Hematite (280 HEM)
- Jet Nut (280 NUT)

Required Application Tools	Upper Die	Vacuum Adapter	Spare Part for Upper Die (insert) ¹	Lower Die for application with Back Part:	Lower Die for application with Back Part:	Lower Die for application without Back Part for Rivet Casing Color 081 Gold 082 Silver 086 Gun Metal 093 Rose Gold
				 53 007	 53 009	
				 Art. 9070/010	 Art. 9070/012	 Art. 9040/015

53 010



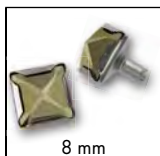
Art. 9040/123	Art. 9040/105	Art. 9040/124
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53 011

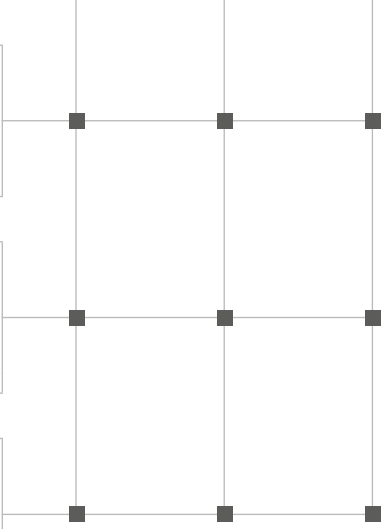


Art. 9040/125	Art. 9040/105	Art. 9040/126
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53 503



Art. 9040/127	Art. 9040/105	Art. 9040/128
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¹ The Spare Part (plastic insert) is incorporated into the Upper Die as standard. It should be changed when it becomes worn.

METAL TRIMMINGS

METAL COMPONENTS

BACK PARTS FOR RIVETS

53 007

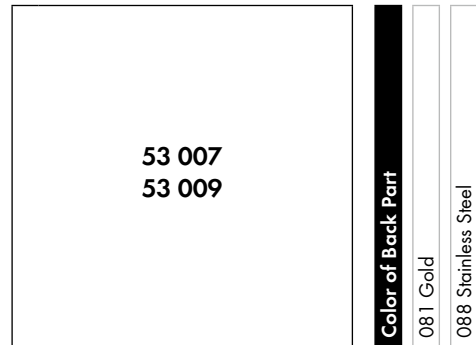


M 1,000 PCS 100%

53 009



M 1,000 PCS 100%



Rivets (Color of Casing)		Color of Back Part	
		081 Gold	088 Stainless Steel
53 000 (081/082/086)		■	■
53 000 (088)			■
53 001 (081/082/086)		■	■
53 001 (088)			■
53 005 (081/082/086)		■	■
53 005 (088)			■
53 006 (081/082/086)		■	■
53 006 (088)			■
53 010 (081/082/086)		■	■
53 011 (081/082/086)		■	■
53 500 (081/082/086)		■	■
53 501 (081/082/086)		■	■
53 502 (081/082/086)		■	■
53 503 (081/082/086)		■	■
53 700 (081/082/086)		■	■

ORDERING EXAMPLE
& PRODUCT VARIETY EXPLANATION

53 007

Article number

081

Color of casing

- 081 Gold
- 088 Stainless Steel

METAL TRIMMINGS

METAL COMPONENTS

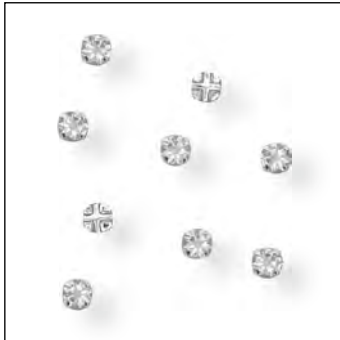
ROSE MONTÉES

53 100 Rose Montées



SS SS 12
M 1,440 PCS 100%

53 102 Rose Montées

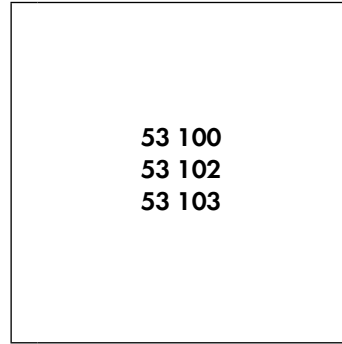


SS SS 16
M 1,440 PCS 100%

53 103 Rose Montées



SS SS 30
M 720 PCS 100%



Color of Casing

082 Silver

086 Gun Metal

093 Rose Gold

Crystal

Crystal F (001)

Colors

Plain Colors

Amethyst F (204)

Black Diamond F (215)

Blush Rose F (257)

Dark Indigo F (288)

Denim Blue F (266)

Fuchsia F (502)

Graphite F (253)

Greige F (284)

Jet F (280)

Light Colorado Topaz F (246)

Light Siam F (227)

Light Silk F (261)

Light Turquoise F (263)

Peridot F (214)

Rose F (209)

Sapphire F (206)

Siam F (208)

Smoky Mauve F (265)

Tangerine F (259)

Topaz F (203)

Vintage Rose F (319)

Opal Colors

Yellow Opal F (231)

Crystal Effects

Transparent Effects

Crystal AB F (001 AB)

Crystal Blue Shade F (001 BLSH)

Crystal Golden Shadow F (001 GSHA)

Crystal Luminous Green F (001 LUMG)

Crystal Paradise Shine F (001 PARSH)

Crystal Silver Night F (001 SINI)

Crystal Silver Shade F (001 SSHA)

	Color of Casing		
	082 Silver	086 Gun Metal	093 Rose Gold
53 100			
53 102			
53 103			
Metallic Effects			
Crystal Iridescent Green F (001 IRIG)	■	■	■
Crystal Light Chrome F (001 LTCH)	■	■	■
Crystal Metallic Sunshine F (001 METSH)	■	■	■
Crystal Rose Gold F (001 ROGL)	■	■	■
Crystal Scarabaeus Green*** F (001 SCGR)	■	■	■
Crystal Lacquer^{PRO}			
Crystal Powder Blue (001 L104)	■	■	■
Crystal Powder Green (001 L102)	■	■	■
Crystal Powder Rose (001 L103)	■	■	■
Crystal Powder Yellow (001 L101)	■	■	■

*** designed by Jean Paul Gaultier

53 200 Chaton Montées



SS PP 31
M 1,440 PCS 100%

53 201 Chaton Montées¹



SS SS 18
M 1,440 PCS 100%

53 203 Chaton Montées

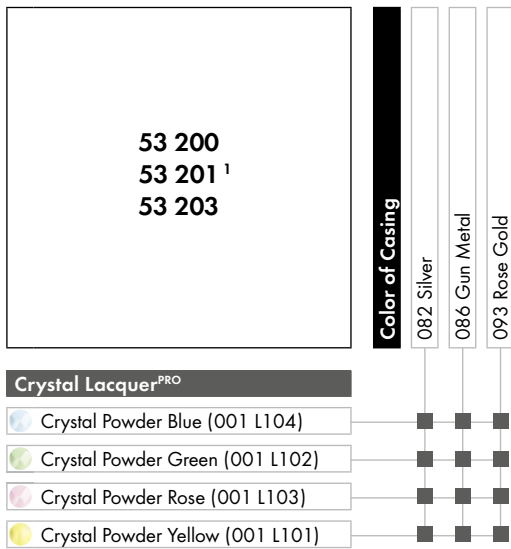


SS SS 29
M 720 PCS 100%

<p>53 200 53 201¹ 53 203</p>	<p>Color of Casing</p>	<p>082 Silver</p>	<p>086 Gun Metal</p>	<p>093 Rose Gold</p>
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Crystal	082 Silver	086 Gun Metal	093 Rose Gold
Crystal F (001)	■	■	■
Colors			
Plain Colors			
Amethyst F (204)	■	■	■
Black Diamond F (215)	■	■	■
Blush Rose F (257)	■	■	■
Denim Blue F (266)	■	■	■
Fuchsia F (502)	■	■	■
Graphite F (253) ²	■	■	■
Greige F (284)	■	■	■
Light Colorado Topaz F (246)	■	■	■
Light Silk F (261)	■	■	■
Light Turquoise F (263)	■	■	■
Peridot F (214)	■	■	■
Sapphire F (206)	■	■	■
Siam F (208)	■	■	■
Smoky Mauve F (265)	■	■	■
Tangerine F (259)	■	■	■
Vintage Rose F (319)	■	■	■
Opal Colors			
Yellow Opal F (231) ²	■	■	■
Crystal Effects			
Transparent Effects			
Crystal AB F (001 AB)	■	■	■
Crystal Blue Shade F (001 BLSH)	■	■	■
Crystal Golden Shadow F (001 GSHA)	■	■	■
Crystal Lilac Shadow F (001 LISH)	■	■	■
Crystal Luminous Green F (001 LUMG)	■	■	■
Crystal Paradise Shine F (001 PARSH)	■	■	■
Crystal Silver Night F (001 SINI)	■	■	■
Crystal Silver Shade F (001 SSHA)	■	■	■
Metallic Effects			
Crystal Iridescent Green F (001 IRIG)	■	■	■
Crystal Light Chrome F (001 LTCH)	■	■	■
Crystal Metallic Sunshine F (001 METSH)	■	■	■
Crystal Rose Gold F (001 ROGL)	■	■	■
Crystal Scarabaeus Green*** F (001 SCGR)	■	■	■

*** designed by Jean Paul Gaultier
¹ Article 53 201 is only available in following colors: Crystal, Crystal AB and Black Diamond.
² Only available for article 53 203



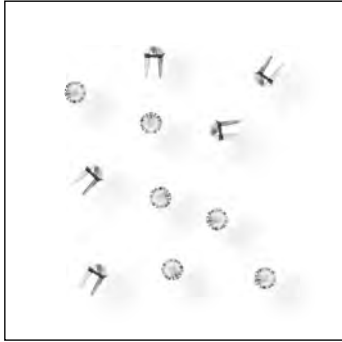
¹ Article 53 201 is only available in following colors: Crystal, Crystal AB and Black Diamond.

METAL TRIMMINGS

METAL COMPONENTS

ROSE PINS

53 301 Rose Pins



SS SS 10
M 1,440 PCS 100%

53 302 Rose Pins



SS SS 16
M 1,440 PCS 100%

53 303 Rose Pins

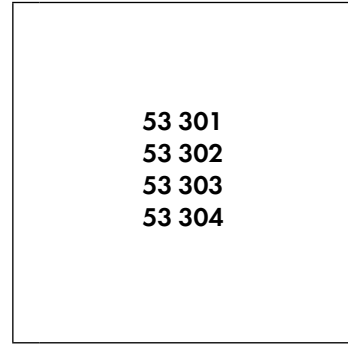


SS SS 20
M 720 PCS 100%

53 304 Rose Pins



SS SS 34
M 288 PCS 100%



Color of Casing

088 Stainless Steel

Crystal

Crystal (001)

Colors

Plain Colors

Black Diamond (215)

Denim Blue (266)

Greige (284)

Graphite F (253)

Jet (280)

Light Siam (227)

Rose (209)

Sapphire (206)

Opal Colors

Yellow Opal F (231)

Crystal Effects

Transparent Effects

Crystal AB (001 AB)

Crystal Blue Shade (001 BLSH)

Crystal Golden Shadow (001 GSHA)

Crystal Silver Night (001 SINI)

Crystal Silver Shade (001 SSHA)

Metallic Effects

Crystal Metallic Light Gold (001 MLGLD)

Crystal Rose Gold (001 ROGL)

Color Effects

Metallic Effects

Jet Hematite (280 HEM)

Jet Nut (280 NUT)

Required Application Tools	Upper Die	Spare Part ¹	Lower Die	Centering Aid
				

53 301



Art. 9040/090 M6	Art. 9040/094	Art. 9070/013	Art. 9070/017
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53 302



Art. 9040/091 M6	Art. 9040/095	Art. 9070/014	-
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53 303



Art. 9040/092 M6	Art. 9040/096	Art. 9070/014	-
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53 304



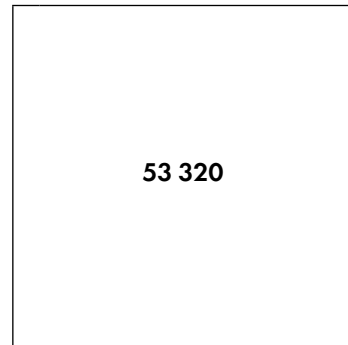
Art. 9040/093 M6	Art. 9040/097	Art. 9070/016	-
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¹ The Spare Part (plastic insert) is integrated into the Upper Die as standard. It should be changed when it becomes worn.

53 320 Rhombus Pin



SS 10x6 mm
 M 288 PCS 100%



Color of Casing
 088 Stainless Steel

Crystal

Crystal (001)

Colors

Plain Colors

Black Diamond (215)

Crystal Effects

Transparent Effects

Crystal AB (001 AB)

Crystal Golden Shadow (001 GSHA)

Crystal Silver Shade (001 SSHA)

Required Application Tools	Upper Die	Vacuum Adapter	Spare Part	Lower Die	Centering Aid

53 320



Art. 9040/116	Art. 9040/105	Art. 9040/119	Art. 9070/021	Art. 9070/022
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METAL TRIMMINGS

METAL COMPONENTS

CRYSTAL STUD

53 730 Crystal Stud (long shaft)

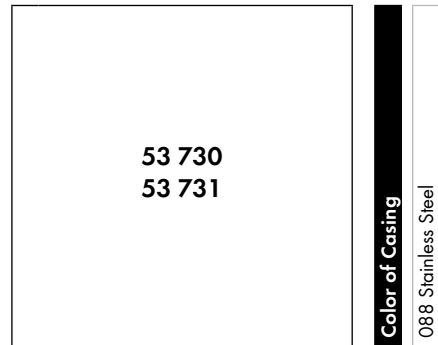


SS PP 24
M 48 PCS 100%

53 731 Crystal Stud (short shaft)



SS PP 24
M 48 PCS 100%



- Crystal**
- Crystal F (001)
- Colors**
- Plain Colors**
- Amethyst F (204)
- Black Diamond F (215)
- Denim Blue F (266)
- Jet F (280)
- Light Siam F (227)
- Peridot F (214)
- Rose F (209)
- Siam F (208)
- Smoked Topaz F (220)
- Crystal Effects**
- Transparent Effects**
- Crystal AB F (001 AB)
- Crystal Golden Shadow F (001 GSHA)

15 METAL TRIMMINGS

Required Application Tools	Upper Die	Lower Die	Buttonhole Punching Tool
			
	Art. 9040/120 M6	Art. 9040/121	Art. 9040/122

53 730



53 731



METAL TRIMMINGS

SWAROVSKI

CERTIFICATE

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- Flexibility and professionalism in customer service

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04.10.2016

01.10.2017

DATE AND PLACE OF ISSUE

EXPIRY DATE

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